

# Heliotrope General Flo-Verter Valve

## Disassembly & Exploded Parts View

**1. Remove Cover  
CV-0210**

Check for presence of O-Ring inside top cover when re-assembling. If missing, check top of shaft and replace in cover groove.

**2. Remove Switch  
CV-0280**

**3. Remove Both Motors  
CV-0220**

**4. Lift Out Three Parts  
Cam (CV-0255)  
Clutch (CV-0250)  
Gear (CV-0240)**

**5. Remove Housing Together  
with The Shaft Assembly**

**Note** There Will Be Two  
O-Rings On The Shaft Assembly.  
One Will Be Above The Housing and  
One Will Be Below The Housing

**6. Push Shaft Out Of The Grey Housing**

**7. Replace With New Shaft and Two O-Rings  
Rebuild Kit CV-0232**

**8. Reassemble In Reverse Order  
Of Disassembly**

Handle  
CV-0270

Base  
CV-0200

Shaft  
CV-0230

Diverter  
Core  
CV-0290

Body  
CV-0260

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